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**D350-607-545**  
**Job Sheet 182870**



Part No: D350-607-545

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™, Short, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/27/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 10-08-19 AS  
PER REV:A DD VERF BY:EC IPP Rev:C 11.02.09 add to install label DD verf by:EC IPP REV:D 12.03.06 AS  
PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:F 13.08.21  
CHG005 / ECN 13-624 DD VERF:JLM IPP REV:G 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 1 Ea  | 9/27/18    | 9/27/18  | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           | SEP 11 2018 |
| 110   | Packaging          | 1 pcs | 9/27/18    | 9/27/18  | 0.00      | 0.00    | Packaging1-3          |           |             |
| 115   | QC                 | 1 pcs | 9/27/18    | 9/27/18  | 0.00      | 0.00    | QC5                   |           |             |
| 120   | QC                 | 1 pcs | 9/27/18    | 9/27/18  | 0.00      | 0.00    | QC4                   |           |             |
| 130   | Packaging          | 1 pcs | 9/27/18    | 9/27/18  | 0.00      | 0.00    | Packaging3-1          |           |             |
| 135   | DC                 | 1 pcs | 9/27/18    | 9/27/18  | 0.00      | 0.00    | DC                    |           | SEP 28 2018 |
| 140   | QC21-FG            | 1 Ea  | 9/27/18    | 9/27/18  | 0.00      | 0.00    | QC21                  |           | SEP 28 2018 |

Part Op 110 - \*\*\*\*Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label \*\*\*\*

Descriptions: 115 - \*\*\*Inspect label on lid\*\*\*

130 - Package as per PPPD350-607-545

135 - Photocopy bluefile &amp; type labels per PPP D350-607-545 CHG008



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Container No: S109189



Part: D350-607-545

Job No: 182870

Serial No/Batch: S109189

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH94-14 Issue 7 FAA STC SR002131

## Job BOM

| Part / Item   | Component Name                                                                   | Quantity      | Operation                | Container          |
|---------------|----------------------------------------------------------------------------------|---------------|--------------------------|--------------------|
| AN310C4       | Nut                                                                              | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5065268            |
| AN4-13A       | Bolt                                                                             | 6 Ea (6 ea)   | 90-Start up<br>Operation | 5089302            |
| AN4C15        | BOLT                                                                             | 1 Ea (1 ea)   | 90-Start up<br>Operation | 3053946<br>5094845 |
| D2690-6       | Lanyard                                                                          | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5094895 B2         |
| D3912-041     | Eyebolt Receiver Assembly                                                        | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5104876            |
| D4086-220     | Placard, Max Load                                                                | 1 Ea (1 ea)   | 90-Start up<br>Operation | 7162778            |
| D4150-041     | Attachment Arm Assembly                                                          | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5094282            |
| D4151-041     | Basket Fwd Hardpoint Assembly, Lower                                             | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5104913            |
| D4151-043     | Basket Fwd Hardpoint Assembly, Upper                                             | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5096990 96996      |
| D4917-320     | Placard, Max Load                                                                | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5044857            |
| MS17984-C413  | Quick Release Pin                                                                | 1 pcs (1 ea)  | 90-Start up<br>Operation | 5095270            |
| MS21042L4     | Nut                                                                              | 6 Ea (6 ea)   | 90-Start up<br>Operation | 5089365            |
| MS24665-151   | Cotter Pin                                                                       | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5053951            |
| NAS1149C0463R | Washer                                                                           | 3 Ea (3 ea)   | 90-Start up<br>Operation | 5053953            |
| NAS1149F0432P | Washer                                                                           | 12 Ea (12 ea) | 90-Start up<br>Operation | 5083558            |
| NAS1515H4L    | Washer                                                                           | 2 Ea (2 ea)   | 90-Start up<br>Operation | 5044189            |
| D4085-3       | Placard                                                                          | 1 Ea (1 ea)   | 90-Start up<br>Operation | 5092767            |
| D350-607-511  | AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH | 1 Ea (1 ea)   | 110-Packaging            | 5105970            |
| D4032-041     | Short Basket Assembly (350)                                                      | 1 Ea (1 ea)   | 110-Packaging            | 5114353            |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN310C4        | 1        | 151       | 0         |
|                       | AN4-13A        | 6        | 1,304     | 0         |
|                       | AN4C15         | 1        | 23        | 0         |
|                       | D2690-6        | 1        | 43        | 0         |
|                       | D3912-041      | 1        | 10        | 0         |
|                       | D4085-3        | 1        | 24        | 0         |
|                       | D4086-220      | 1        | 16        | 0         |
|                       | D4150-041      | 1        | 11        | 0         |
|                       | D4151-041      | 1        | 10        | 0         |
|                       | D4151-043      | 1        | 7         | 0         |
|                       | D4917-320      | 1        | 9         | 0         |
|                       | MS17984-C413   | 1        | 35        | 0         |
|                       | MS21042L4      | 6        | 4,790     | 0         |
|                       | MS24665-151    | 1        | 263       | 0         |
|                       | NAS1149C0463R  | 3        | 345       | 0         |
|                       | NAS1149F0432P  | 12       | 1,637     | 0         |
|                       | NAS1515H4L     | 2        | 271       | 0         |
| 110-Packaging         | D350-607-511   | 1        | 5         | 0         |
|                       | D4032-041      | 1        | 1         | 0         |

## Part Specifications

Specifications could not be found.



## 5.0 PARTS LIST

| QTY<br>-541 | QTY<br>-543 | QTY<br>-545 | QTY<br>-547 | QTY<br>-511 | QTY<br>-501 | PART NUMBER   | DESCRIPTION                       |
|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------------------|
| X           |             |             |             |             |             | D350-607-541  | HELI-UTILITY-BASKET               |
|             | X           |             |             |             |             | D350-607-543  | HELI-UTILITY-BASKET               |
|             |             | X           |             |             |             | D350-607-545  | HELI-UTILITY-BASKET               |
|             |             |             | X           |             |             | D350-607-547  | HELI-UTILITY-BASKET               |
| 1           | 1           | 1           | 1           | X           |             | D350-607-511  | QUICK RELEASE BASKET MOUNTING KIT |
|             |             |             |             |             | X           | D350-607-501  | CONVERSION KIT                    |
| 1           | 1           | 1           | 1           |             | 1           | D2690-6       | LANYARD                           |
|             |             |             |             | 8           | 8           | D3501-1       | BUSHING                           |
|             |             |             |             | 2           | 2           | D3910-3       | X-TUBE LUG                        |
|             |             |             |             | 1           | 1           | D3910-5       | X-TUBE LUG                        |
|             |             |             |             | 1           | 1           | D3910-7       | X-TUBE LUG                        |
| 1           | 1           | 1           | 1           |             | 1           | D3912-041     | EYEBOLT RECEIVER ASSY             |
|             |             |             |             | 8           | 8           | D3984-030     | RUBBER EXTRUSION, X-TUBE          |
| 1           |             |             |             |             |             | D4030-041     | LONG BASKET ASSY                  |
|             | 1           |             |             |             |             | D4030-043     | LONG BASKET ASSY, LIGHTWEIGHT     |
|             |             | 1           |             |             |             | D4032-041     | SHORT BASKET ASSY                 |
|             |             |             | 1           |             |             | D4032-043     | SHORT BASKET ASSY, LIGHTWEIGHT    |
| 1           |             |             |             |             | 1           | D4917-300     | PLACARD, MAX LOAD                 |
| 1           |             |             |             |             |             | D4086-200     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             | 1           | D4917-315     | PLACARD, MAX LOAD                 |
|             | 1           |             |             |             |             | D4086-215     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             | 1           | D4917-320     | PLACARD, MAX LOAD                 |
|             |             | 1           |             |             |             | D4086-220     | PLACARD, MAX LOAD                 |
|             |             |             | 1           |             | 1           | D4917-332     | PLACARD, MAX LOAD                 |
| 1           | 1           | 1           | 1           | 1           | 1           | D4085-3       | PLACARD, INSTRUCTIONS             |
|             |             |             | 1           |             |             | D4086-232     | PLACARD, MAX LOAD                 |
|             |             |             |             | 1           | 1           | D4148-041     | FWD X-TUBE LUG ASSY               |
|             |             |             |             | 1           | 1           | D4149-041     | AFT X-TUBE LUG ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4150-041     | ATTACHMENT ARM ASSY               |
| 1           | 1           | 1           | 1           |             | 1           | D4151-041     | BASKET FWD HARDPOINT ASSY (LOWER) |
| 1           | 1           | 1           | 1           |             | 1           | D4151-043     | BASKET FWD HARDPOINT ASSY (UPPER) |
|             |             |             |             | 1           | 1           | D4713-1       | SPACER                            |
|             |             |             |             | 2           | 2           | D4775-041     | STRUT ASSEMBLY                    |
|             |             |             |             | 2           | 2           | D4776-3       | SKIDTUBE CLEVIS                   |
| 6           | 6           | 6           | 6           |             | 6           | AN4-13A       | BOLT                              |
|             |             |             |             | 20          | 22          | AN4-14A       | BOLT                              |
|             |             |             |             | 4           | 4           | AN4-42A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN4C15        | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | AN310C4       | CASTELLATED NUT                   |
|             |             |             |             | 2           | 2           | AN6-13A       | BOLT                              |
| 1           | 1           | 1           | 1           |             | 1           | MS17984-C413  | QUICK RELEASE PIN                 |
| 6           | 6           | 6           | 6           | 24          | 32          | MS21042L4     | NUT (OR MS21042-4)                |
|             |             |             |             | 2           | 2           | MS21042L6     | NUT                               |
| 1           | 1           | 1           | 1           |             | 1           | MS24665-151   | COTTER PIN                        |
|             |             |             |             | 1           | 1           | MS3367-5-0    | TIE WRAP                          |
| 2           | 2           | 2           | 2           |             | 2           | NAS1515H4L    | WASHER                            |
| 12          | 12          | 12          | 12          | 40          | 56          | NAS1149F0432P | WASHER                            |
| 3           | 3           | 3           | 3           |             | 3           | NAS1149C0463R | WASHER                            |
|             |             |             |             | 4           | 4           | NAS1149F0663P | WASHER                            |

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**Description:** HELI-UTILITY BASKET

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